



LaNi₅ Metal Hydride as a Catalyst for Toluene Hydrogenation

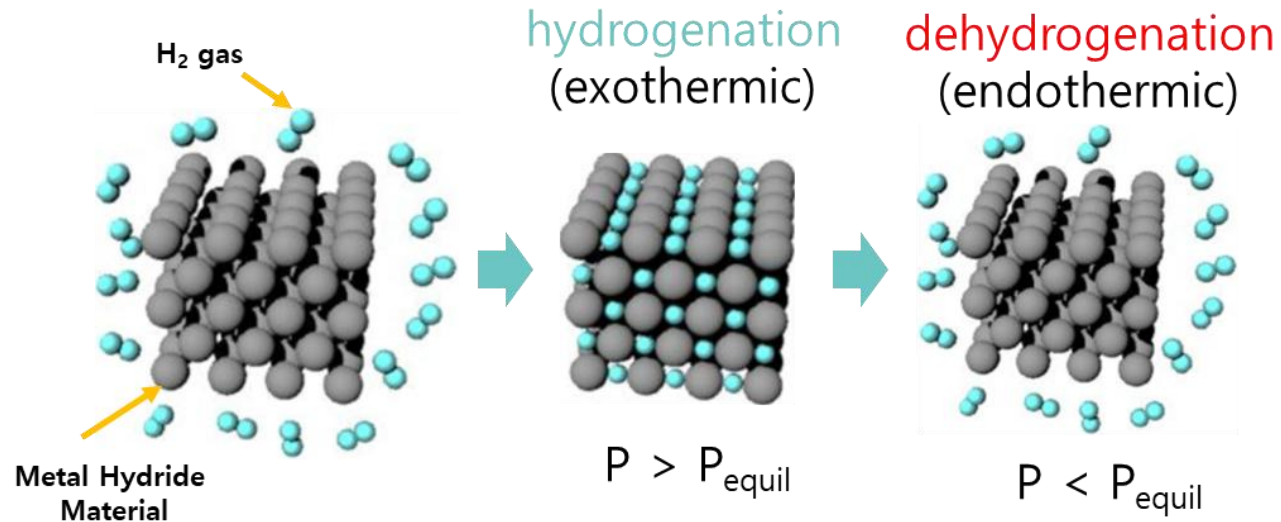
Sung Ju Han, Jinwoo Kim, Young-Su Lee, Jae-Hyeok Shim, Young Whan Cho, Jin-Yoo Suh

Korea Institute of Science and Technology

Metal Hydrides

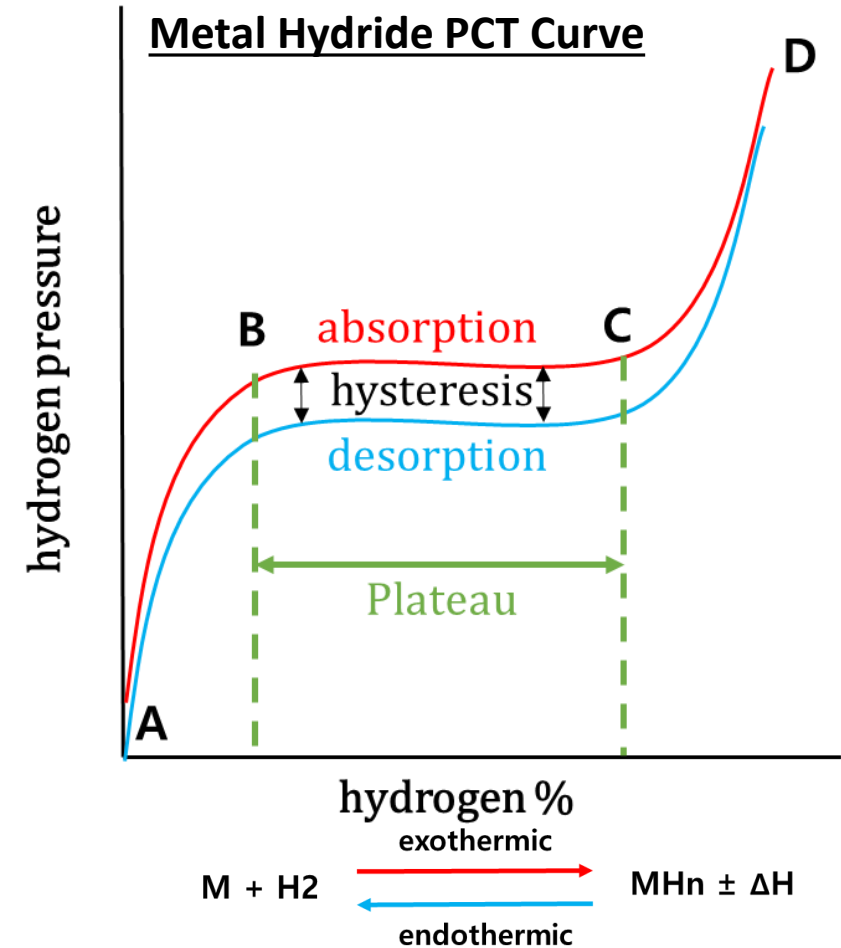
Metal hydrides absorb and desorb hydrogen at specific temperature and pressure conditions.

Hydrogenation and Dehydrogenation Process

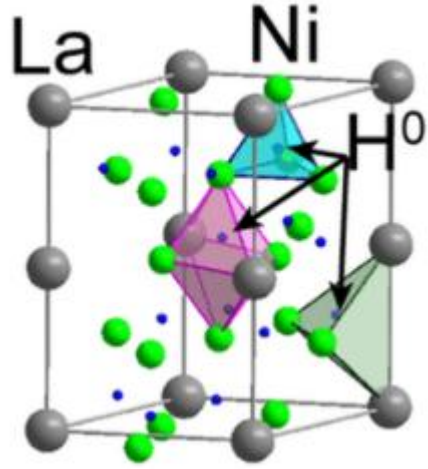


When $P > P_{equil}$,
the material absorbs hydrogen
and stores hydrogen as a solid.

When $P < P_{equil}$,
that stored hydrogen is released
back out as H_2 gas.

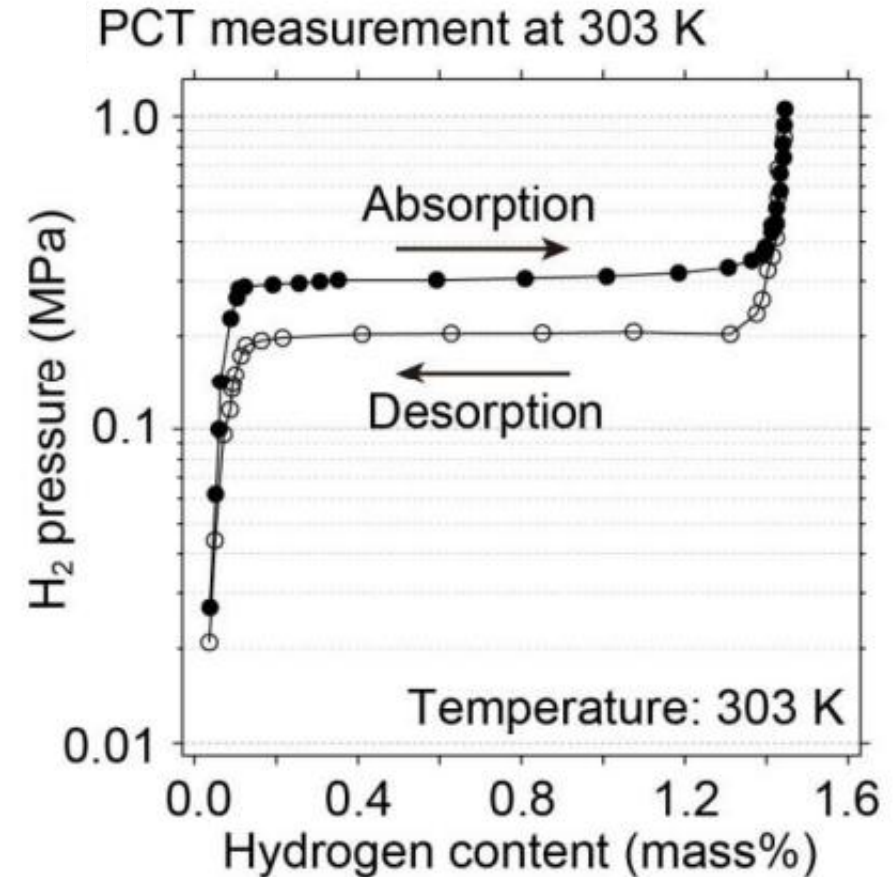


LaNi₅ Metal Hydride



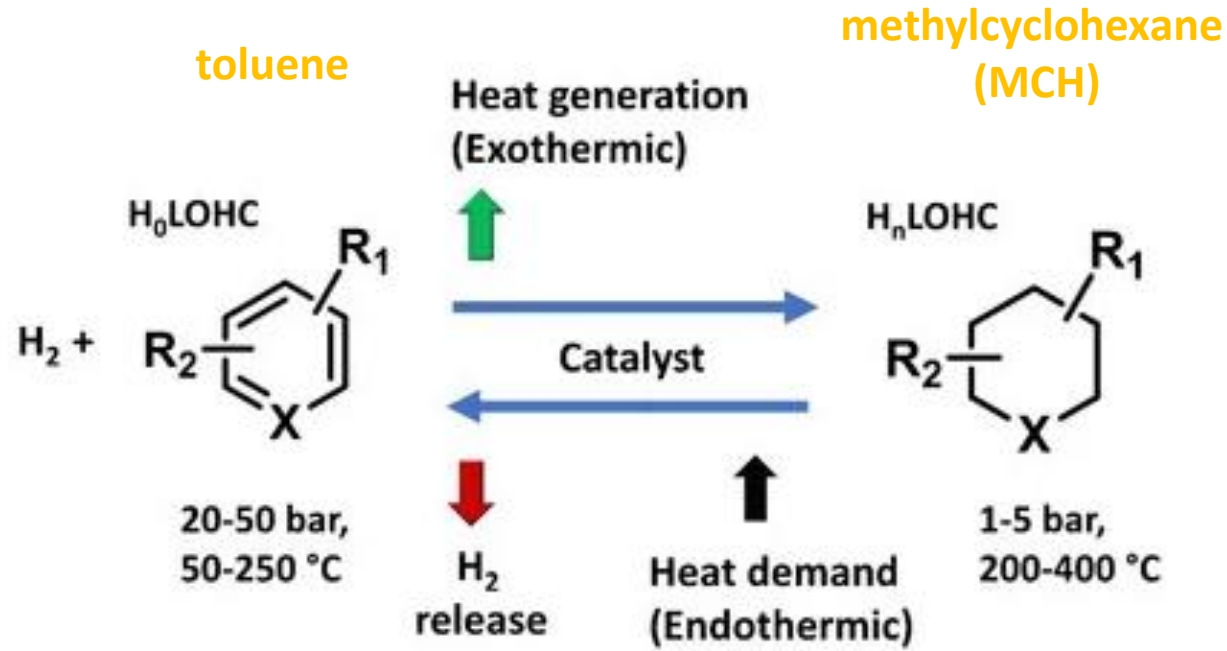
- LaNi₅ has been studied for a long time.
- It can operate in ambient conditions.
- easy activation
- CaCu₅ structure
- storage capacity : ~1.5 wt%
- hydrogenation at ambient : ~ 3 bar
- dehydrogenation at ambient : ~2 bar

Ref:Sato et al., "Hydrogen Absorption Reactions of Hydrogen Storage Alloy LaNi₅ under High Pressure" (2023).



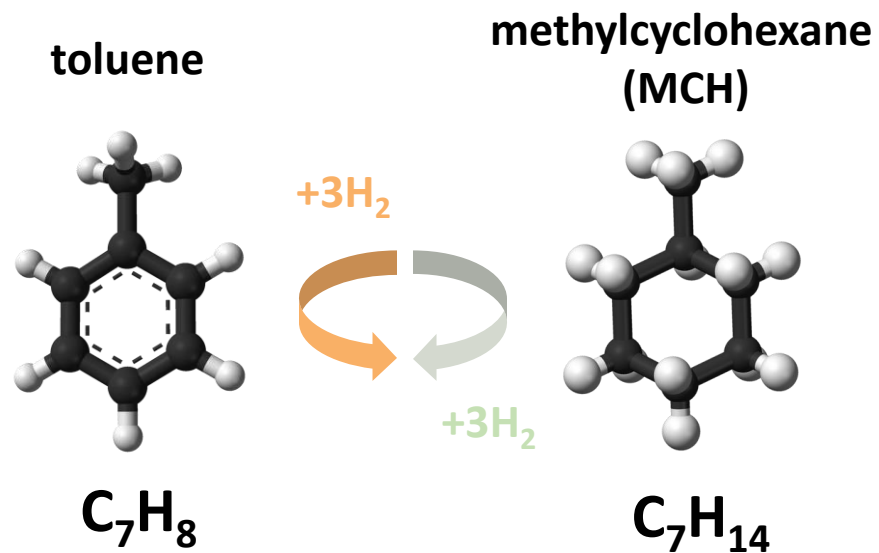
Well defined wide and flat plateau region

Liquid Organic Hydrogen Carriers



- LOHCs are organic compounds that reversibly absorb and release H_2
- chemically stable – easy to handle
- the hydrogenation and dehydrogenation reactions require different conditions, use different catalysts, and operate in different reactors

Toluene-MCH LOHC



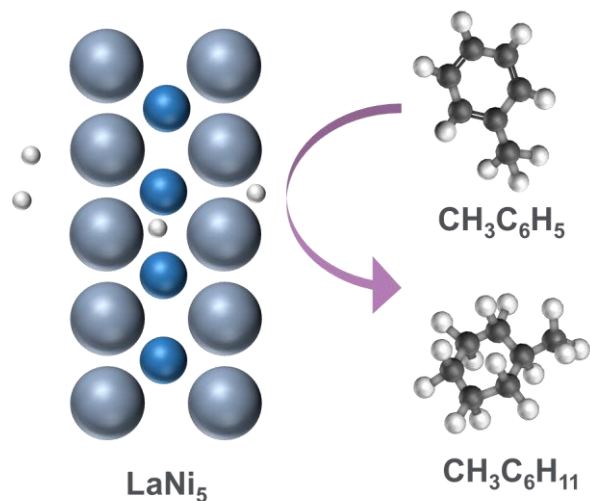
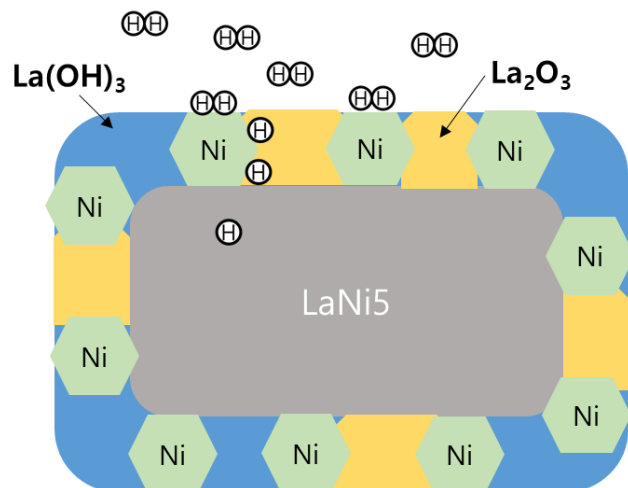
- The benzene ring composes of alternating carbon double bonds & single bonds.
- adds 6 hydrogen atoms
- storage capacity : 6.2 wt%
- one of the best-known LOHC pairs

Catalysts	Conditions
Ni/Al ₂ O ₃	150-210°C
Ni/C	290°C
Ru	30°C
Ir/Al ₂ O ₃	60°C
Pt/zeolite	120°C
MoC	200°C
Ni-Co-Mo/zeolite	200°C

- either costly or the fabrication process is tedious
- how about metal hydrides?

**Could a metal hydride be used as a catalyst for the LOHC hydrogenation reaction?
(Could LaNi₅ be used as a catalyst for toluene hydrogenation reaction?)**

LaNi₅ as a Dual Purpose Storage Material



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Research Article

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Thermochemical Energy Storage through De/Hydrogenation of Organic Liquids: Reactions of Organic Liquids on Metal Hydrides

Ulrich Ulmer,^{*,†} Martin Cholewa,[‡] Thomas Diemant,[§] Christian Bonatto Minella,[†] Roland Dittmeyer,[‡] R. Jürgen Behm,[§] and Maximilian Fichtner[†]

[†]Karlsruhe Institute of Technology (KIT), Institute of Nanotechnology, P.O. Box 3640, D-76021 Karlsruhe, Germany

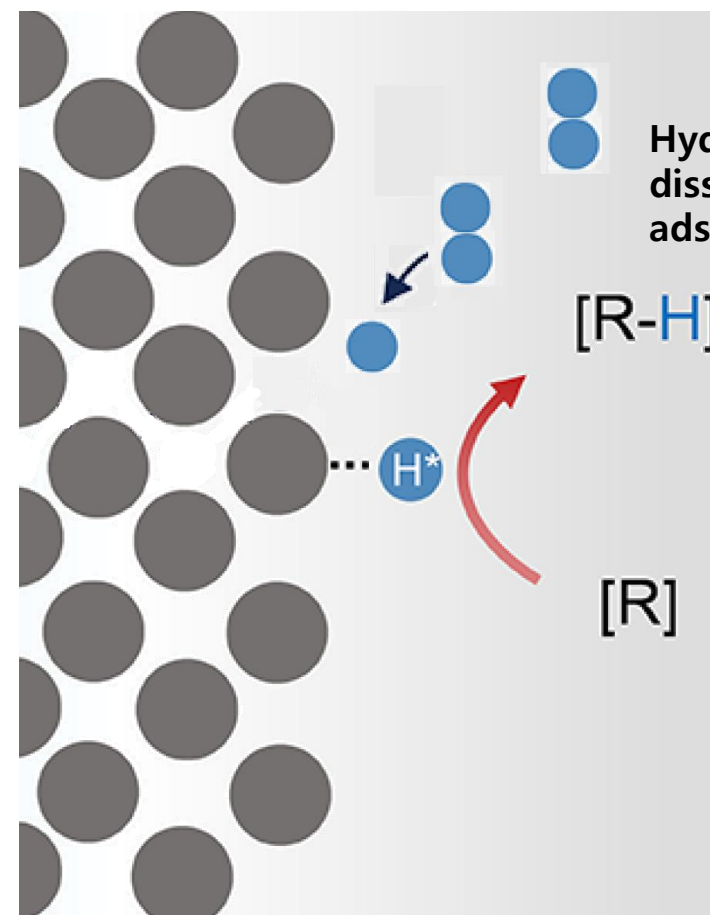
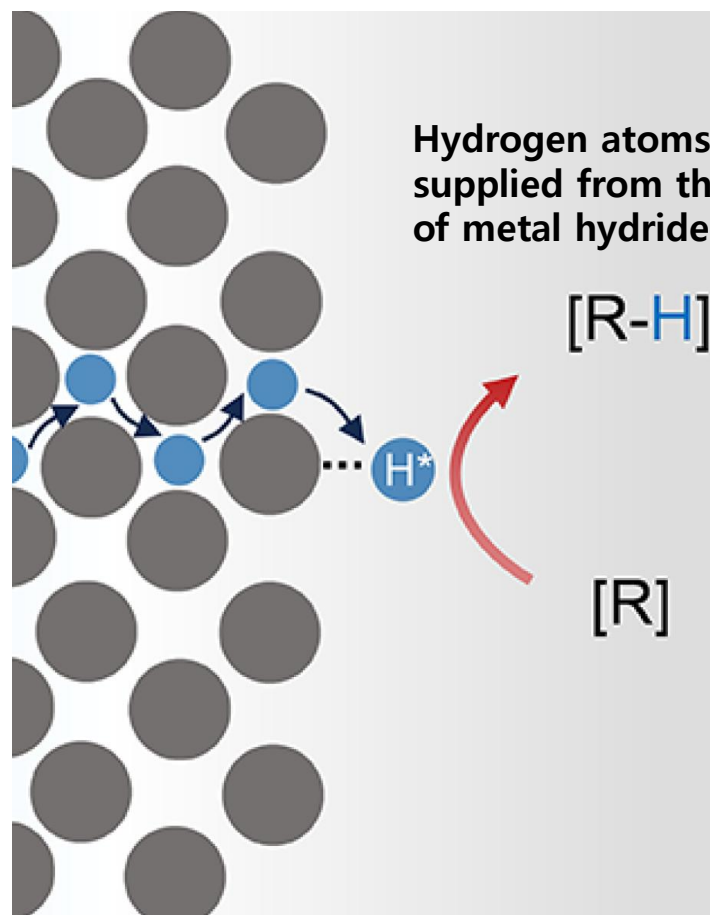
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- compared AB (TiFe), AB₂ (Ti_{0.95}Zr_{0.05}Mn_{1.49}V_{0.45}Fe_{0.06}), and AB₅ (LaNi₅)
- XRD results – only LaNi₅ does not show hydride peaks
- no carbonaceous species on LaNi₅ surface
- LaNi₅ is not passivated by toluene.
(The passivation layer blocks absorbed H atoms from desorption)

At the outermost surface of LaNi₅, the La tends to oxidize while Ni forms some metallic clusters, which we expect to provide a certain level of catalytic activity.

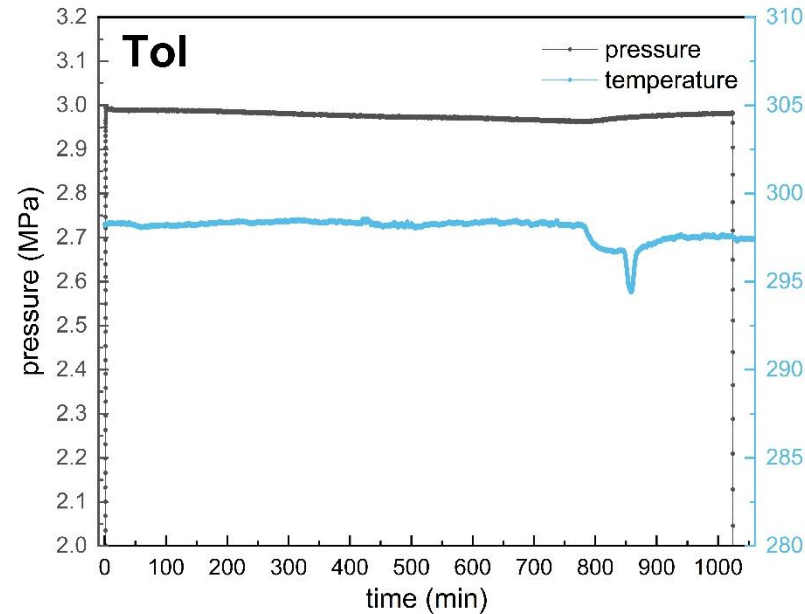
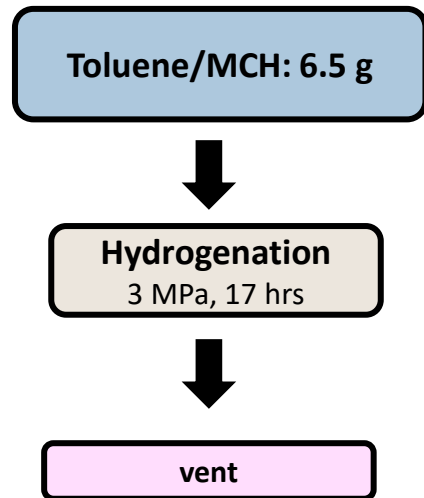
Key difference: Conventional vs. Metal Hydride Catalysts



We expect not only the catalytic effect from the metallic Ni clusters on the surface of LaNi_5 , but also that the atomic hydrogen absorbed inside LaNi_5 would directly contribute to the hydrogenation of external compounds.

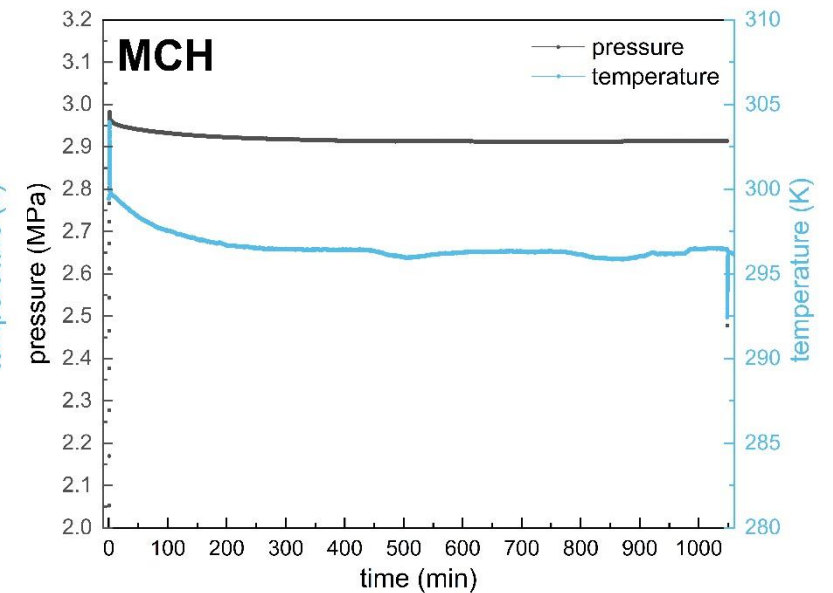
H₂ Solubility in Toluene & MCH

Procedures



2.997 MPa at 298 K → 2.983 MPa at 297 K
0.0003 mol H₂ dissolved

literature : **0.0007 mol**



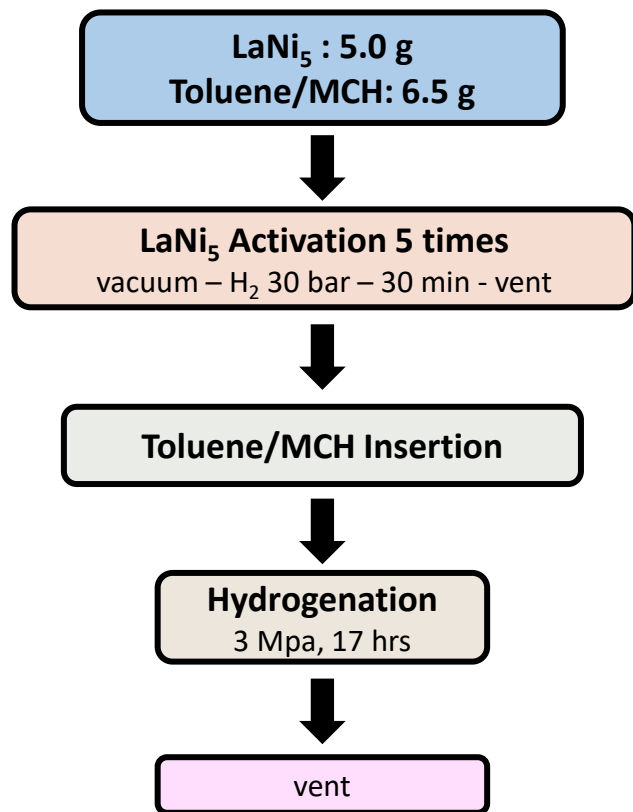
2.964 MPa at 299 K → 2.914 MPa at 296 K
0.0006 mol H₂ dissolved

literature : **0.0009 mol**

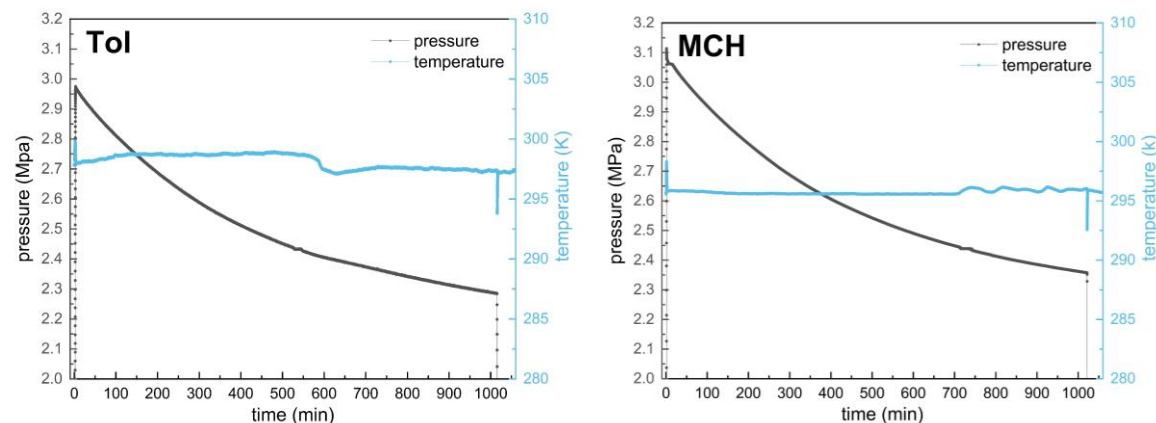
No significant amount of hydrogen dissolution was observed.

LaNi₅ Hydrogenation under Tol & MCH

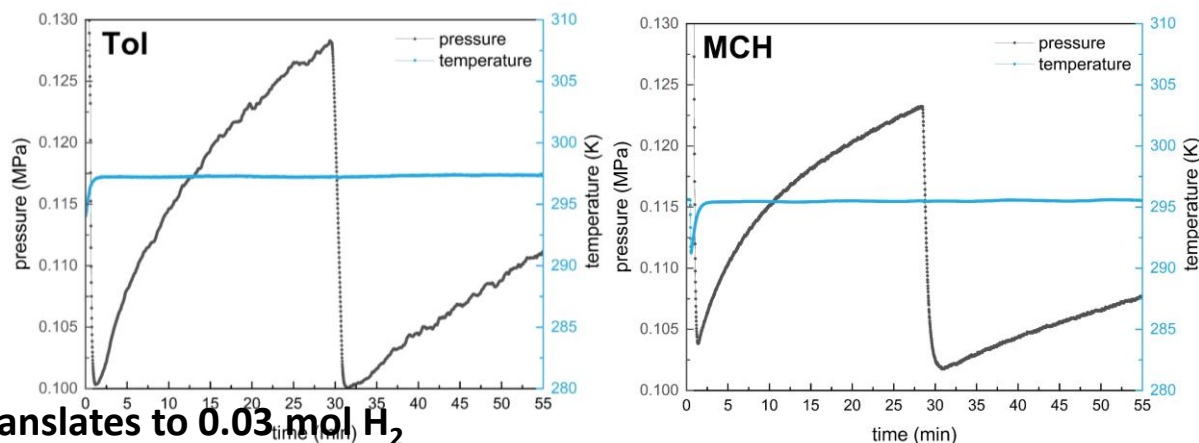
Procedures



Hydrogenation Curves



Post Dehydrogenation Curves

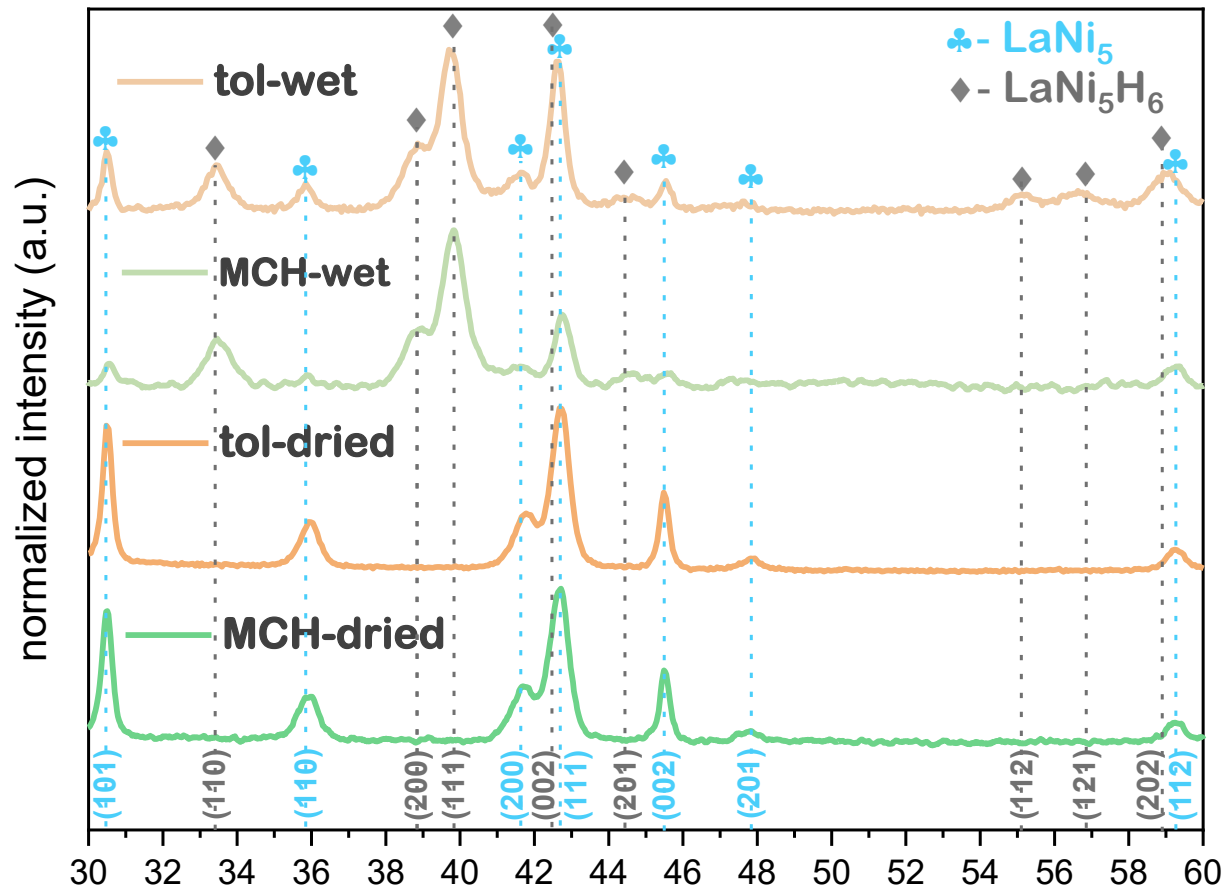


- In both cases, ~0.7 Mpa drop was observed, which translates to 0.03 mol H₂
- The post dehydrogenation curves show that hydrogen can be desorbed from LaNi₅ even when immersed in tol/MCH.

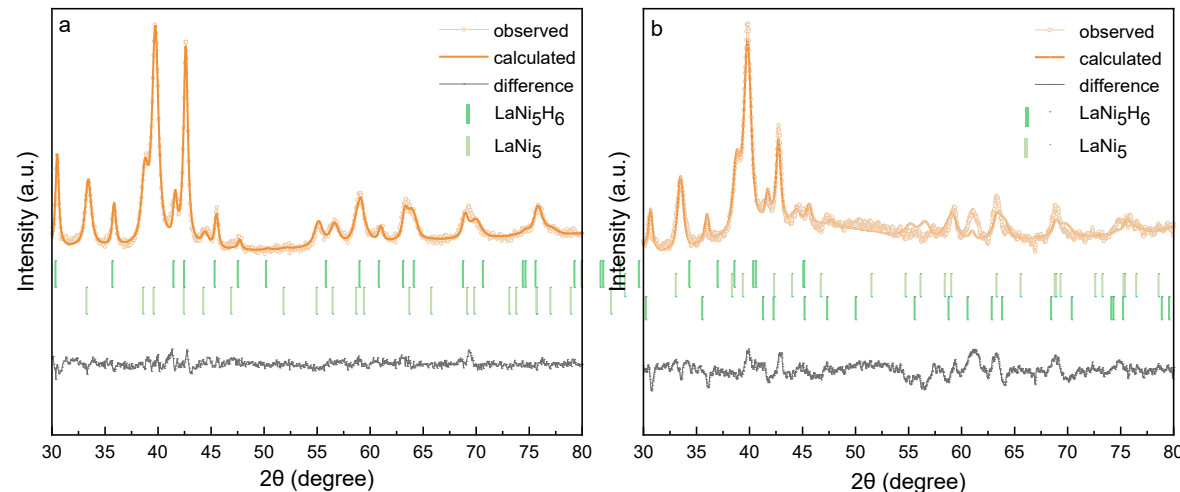
Hydrogen absorption and desorption take place even when LaNi₅ is fully immersed in Toluene or MCH.

XRD Profiles after the Immersion

XRD Profiles of the Wet and Dried LaNi_5



Rietveld Refinement of LaNi_5



Toluene

solid solution : 28.85 %
hydride : 71.15 %

MCH

solid solution : 25.35 %
hydride : 74.65 %



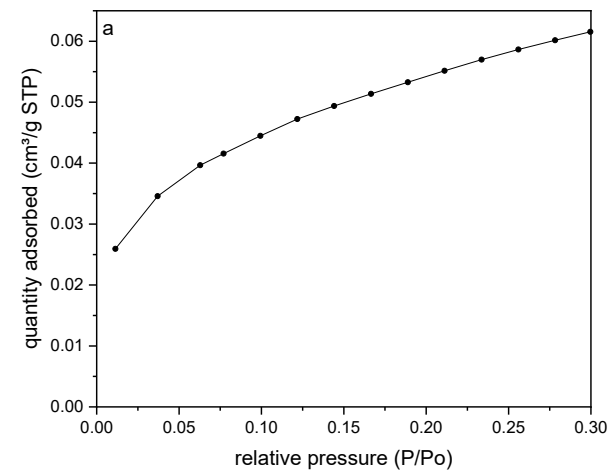
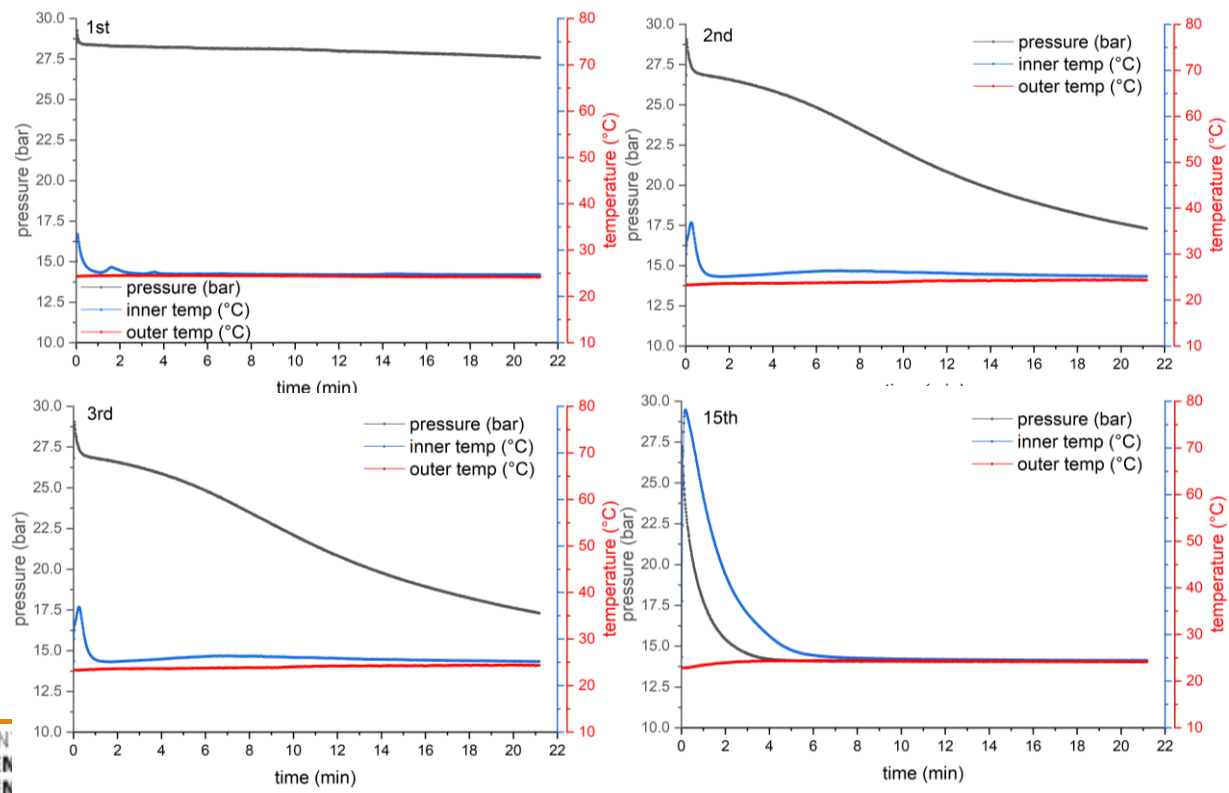
Hydride phase disappeared during drying.

After hydrogenation in toluene or MCH, LaNi_5 powder was collected and XRD was taken both in the (i) solvent-wet state and (ii) again after complete drying.

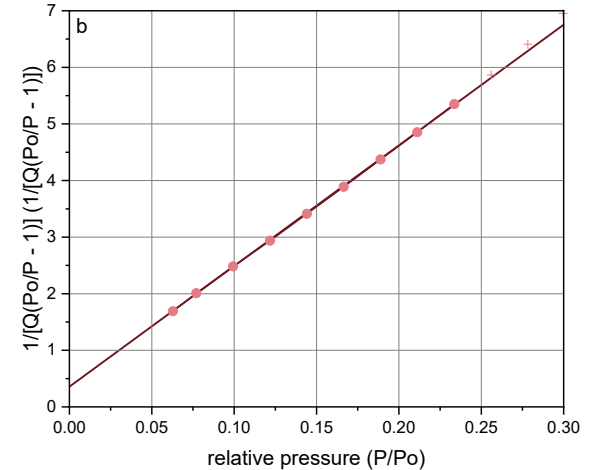
Catalyst Preparation by Cycling

Size Control Method

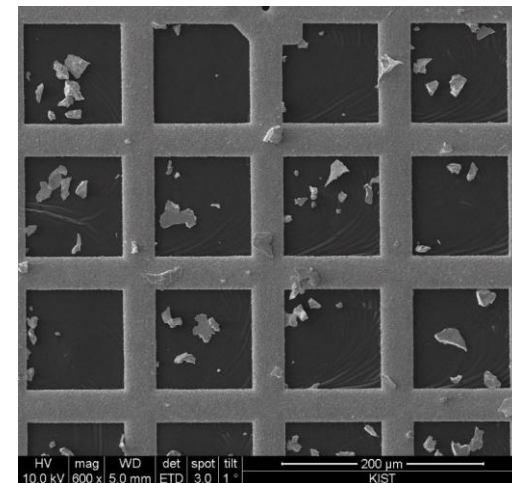
- 1) 12 g of LaNi_5 is first loaded into a reactor connected to a custom-made cycling device.
- 2) 15 hydrogenation - dehydrogenation cycles at 3 Mpa are performed.
- 3) The sample is sieved with a 32 μm sieve.



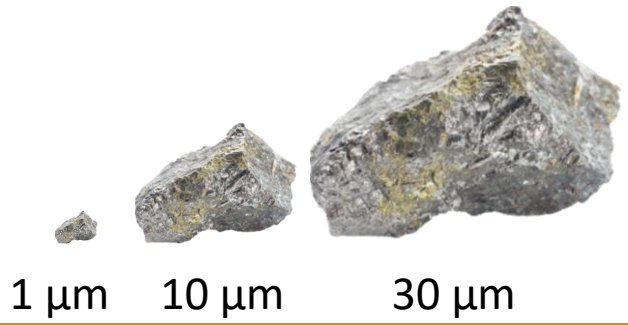
BET Isotherm Linear Plot



BET Surface Area Plot



SEM diameter $10.2 \pm 7.05 \mu\text{m}$
BET diameter $3.8 \mu\text{m}$

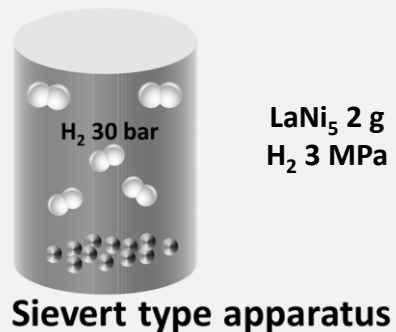


SEM Image

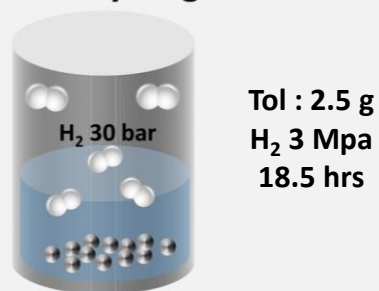
Ni particles for comparison

LaNi₅ vs Ni

1. activation



2. toluene insertion hydrogenation



3. temperature raised



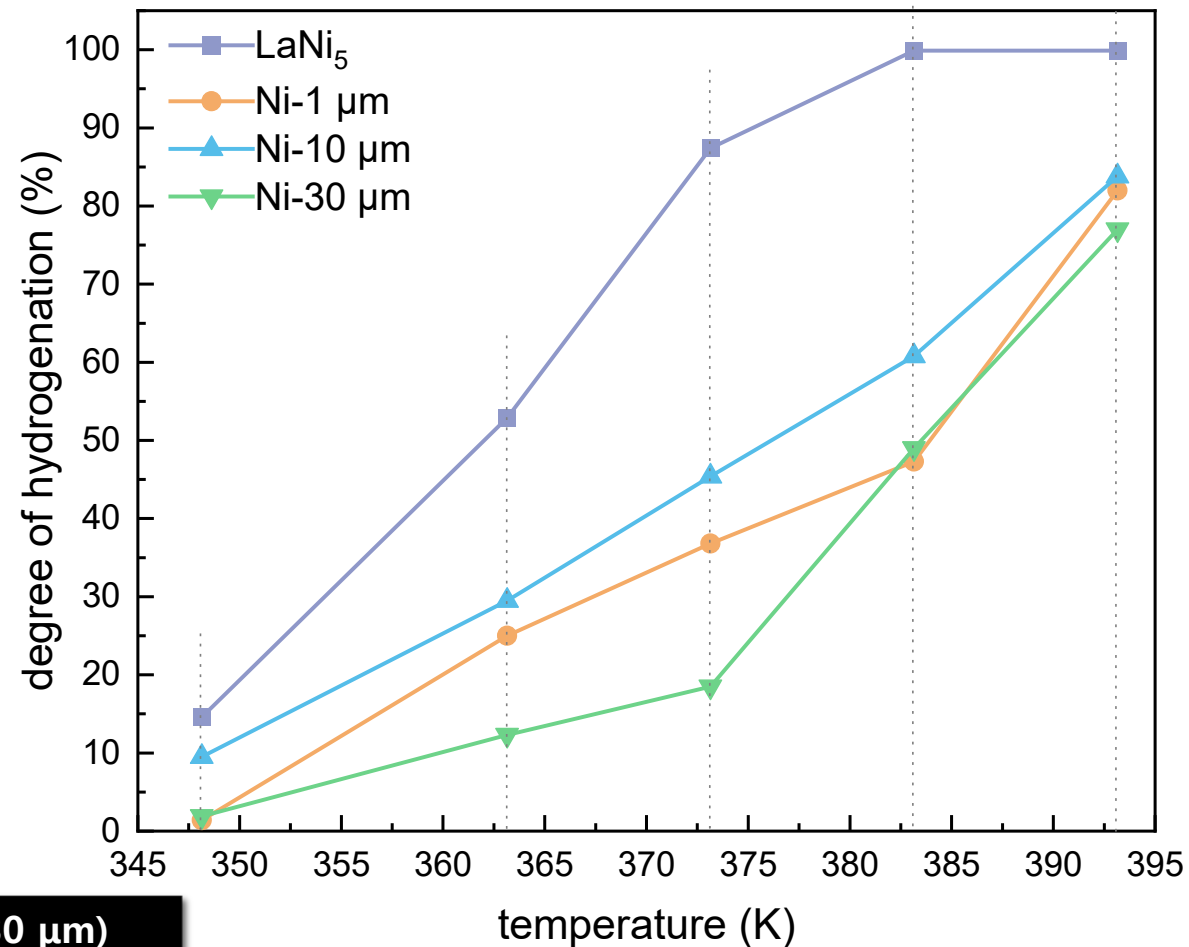
42.5 hours
at reaction temp.

4. Analysis

NMR & GC

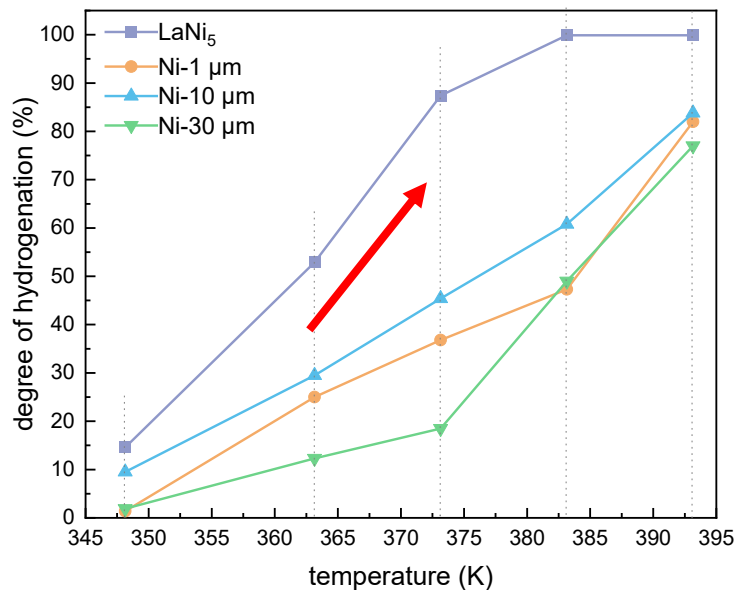


Pure Ni particles (1, 10, and 30 μm)
were tested under identical conditions
to compare with LaNi₅ ($\sim 10 \mu\text{m}$)

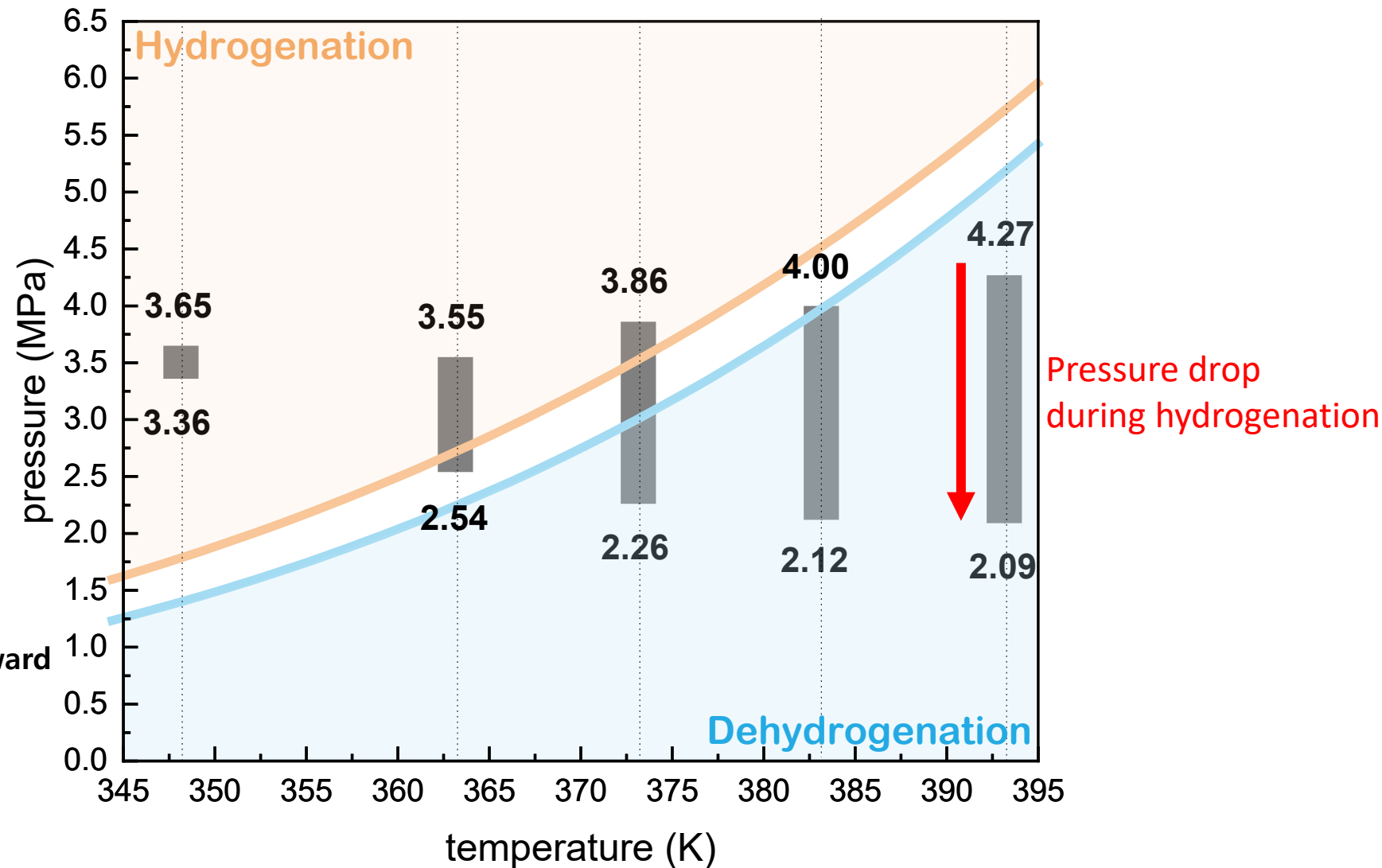


Selectivity : 0.999 ± 0.002

Experiment Conditions



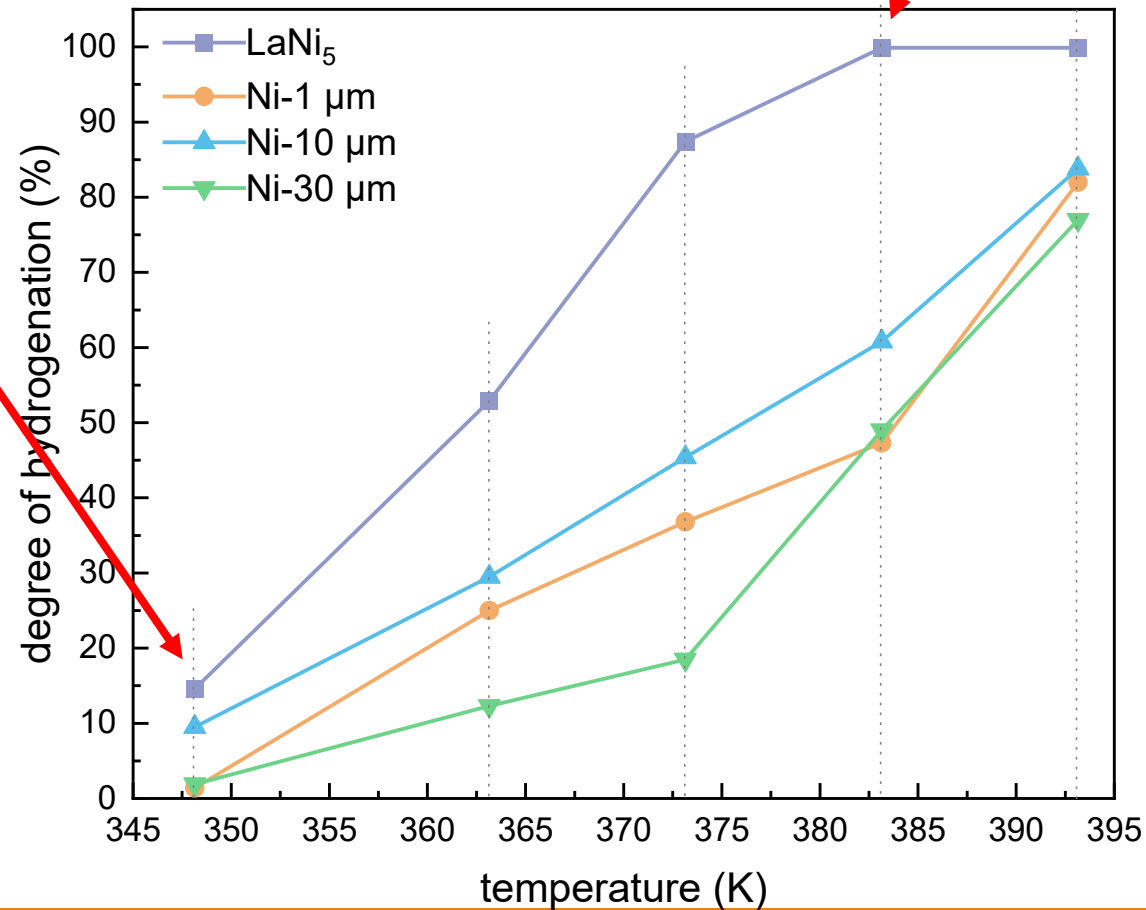
The conversion increase is driven not only by thermal activation but also by the metal hydride shifting toward a dehydrogenation-dominant regime at higher temperatures.



LaNi₅ vs Ni

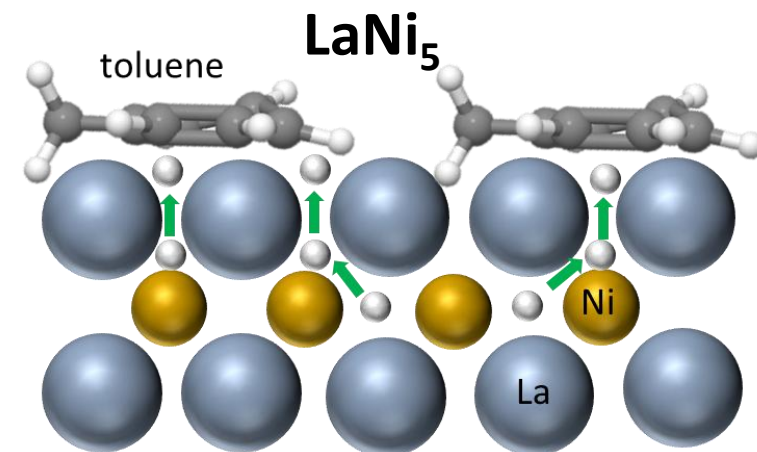
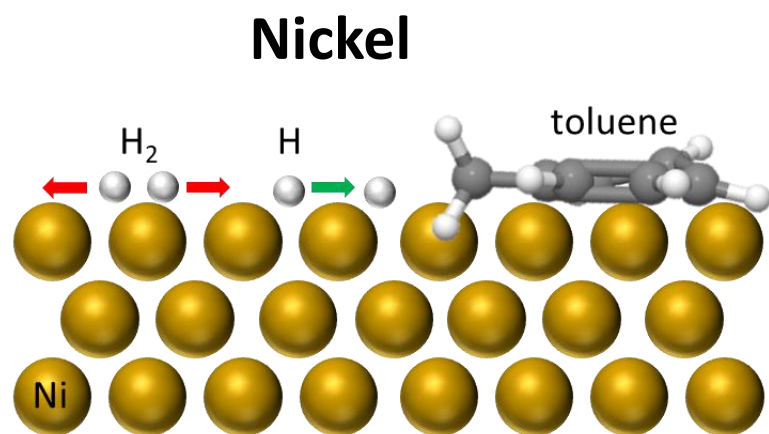
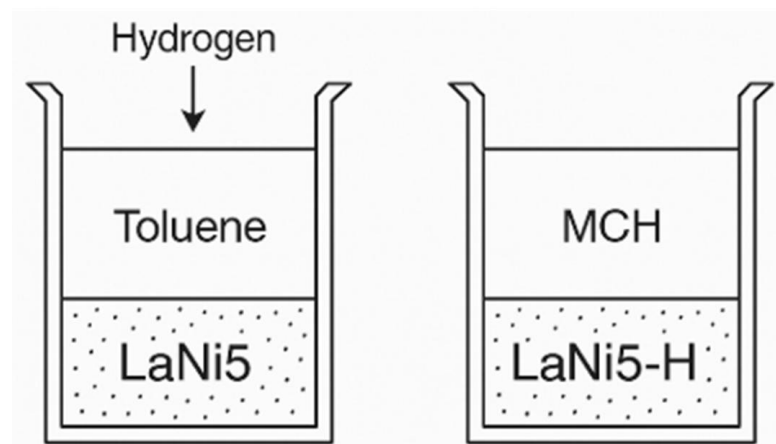
H₂ stored in LaNi₅: 0.024g
H₂ disappeared by pressure drop: 0.023g
H₂ consumed to convert Toluene to MCH: 0.024g
→ Hydrogen stored in LaNi₅H₆ was not utilized during the reaction

H₂ stored in LaNi₅: 0.024g
H₂ disappeared by pressure drop: 0.134g
H₂ consumed to convert Toluene to MCH: 0.164g
→ the hydrogen stored in LaNi₅ is supplied to toluene, enabling its complete conversion to methylcyclohexane



Summary

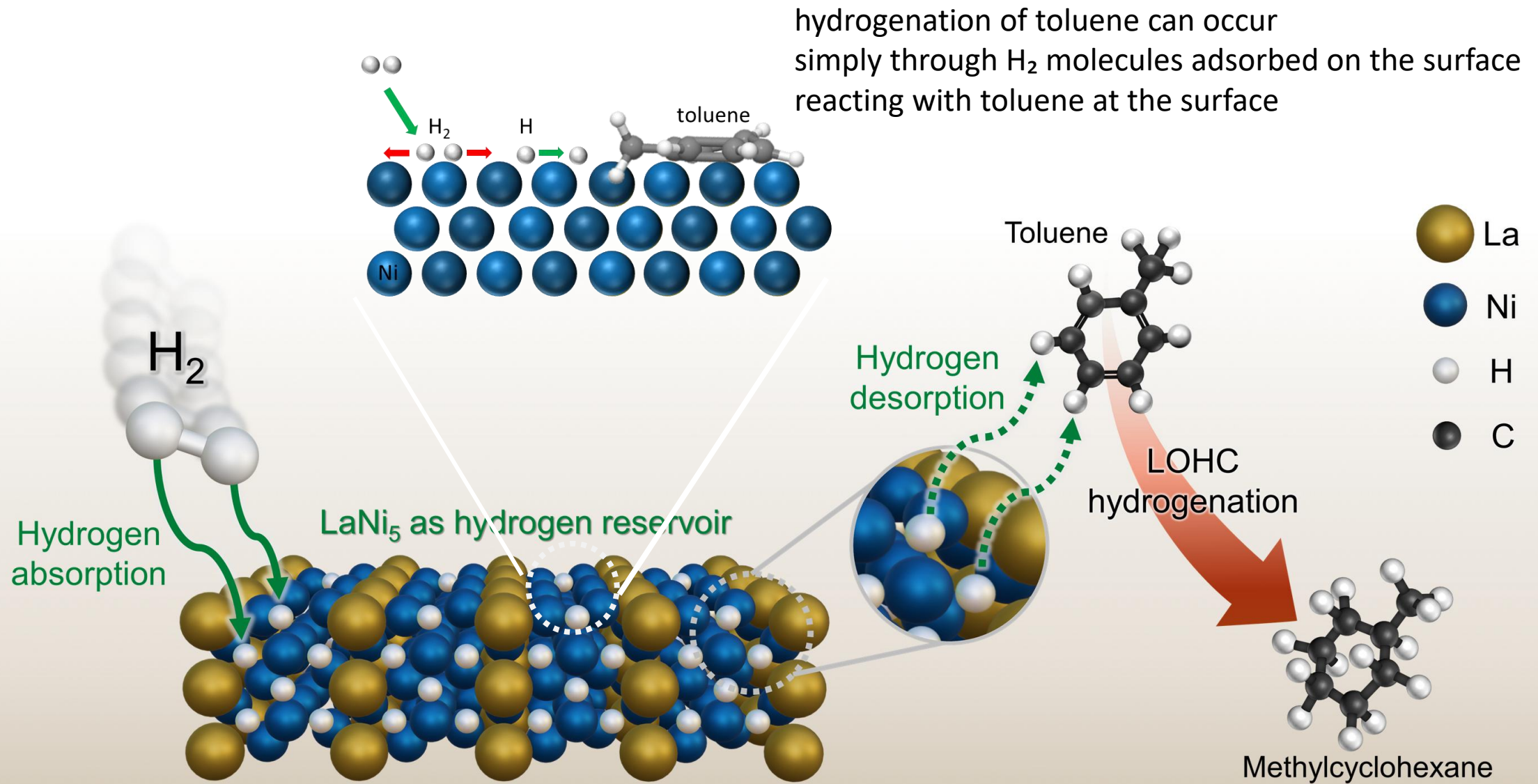
1. Successfully demonstrated the proof-of-concept: when LaNi_5 was immersed in toluene under hydrogen pressure, both LaNi_5 and toluene were hydrogenated.
2. At 383 K, LaNi_5 achieved a 99.9 % conversion of toluene to MCH with an excellent selectivity of 99.9 % (GC).
3. LaNi_5 's catalytic performance is closely linked to its dual functionality: its hydrogen storage capability and unique surface properties. During the catalytic reaction, LaNi_5 acts as a hydrogen reservoir, storing atomic hydrogen and providing additional bonding sites to facilitate the hydrogenation process.



Thank You for Your Attention.

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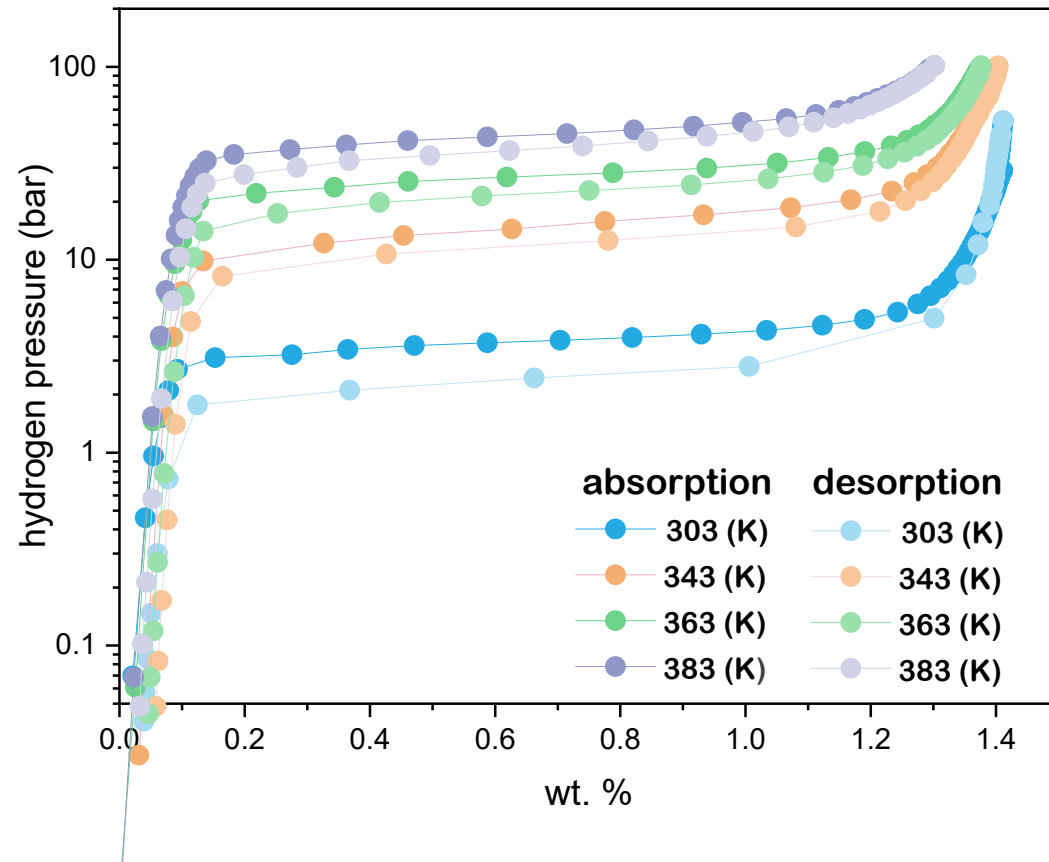
Study Concept



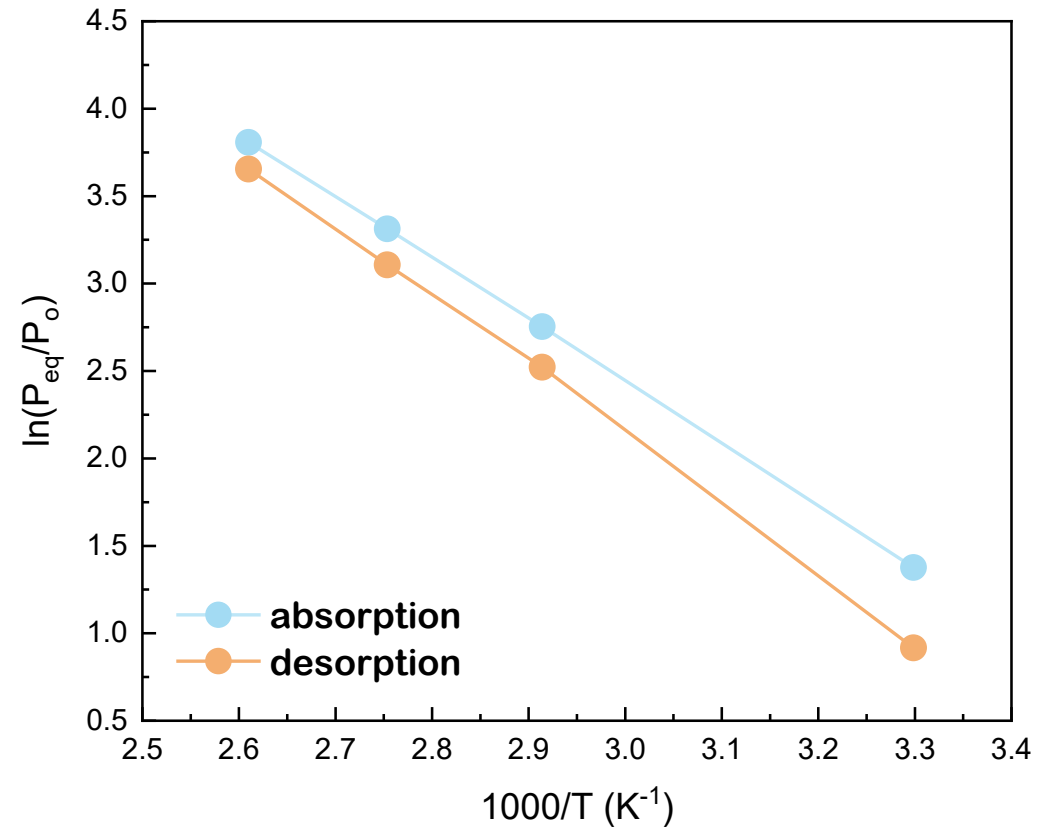
the atomic hydrogen absorbed inside $LaNi_5$ contributes directly to the hydrogenation of toluene

PCT Curves

PCT profiles of LaNi_5



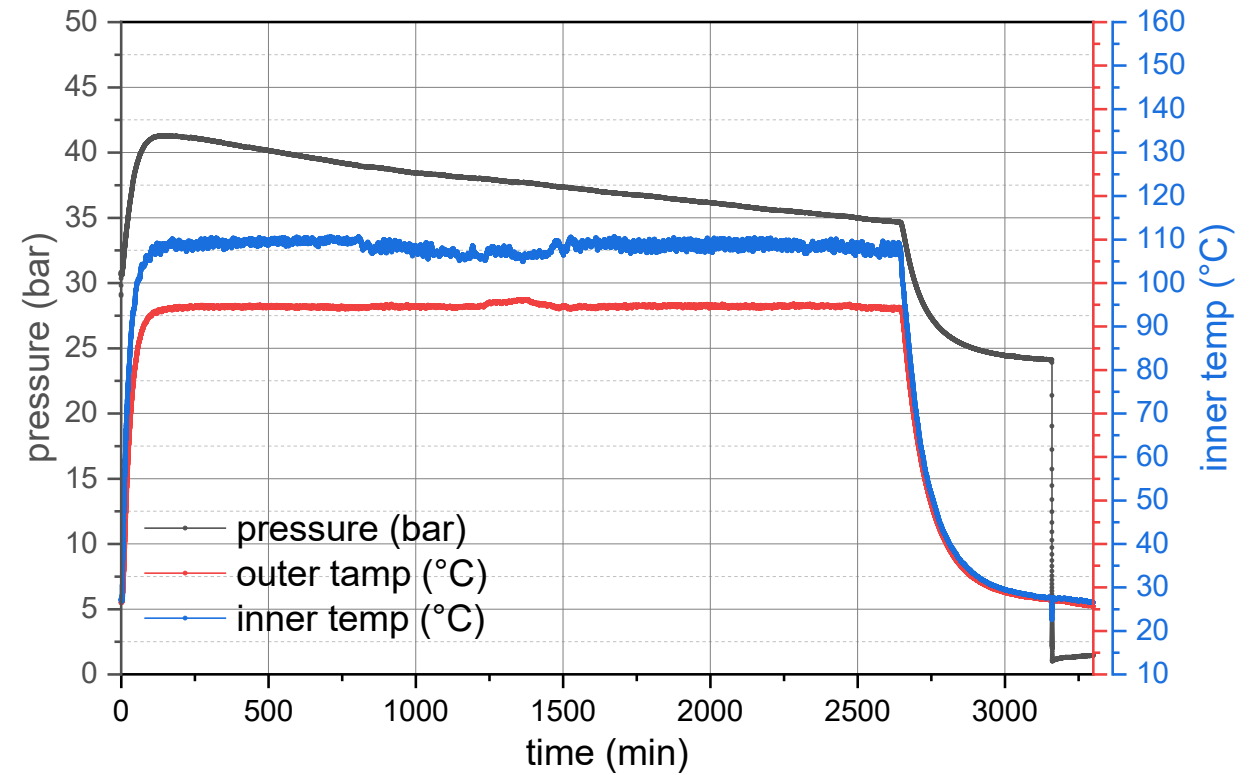
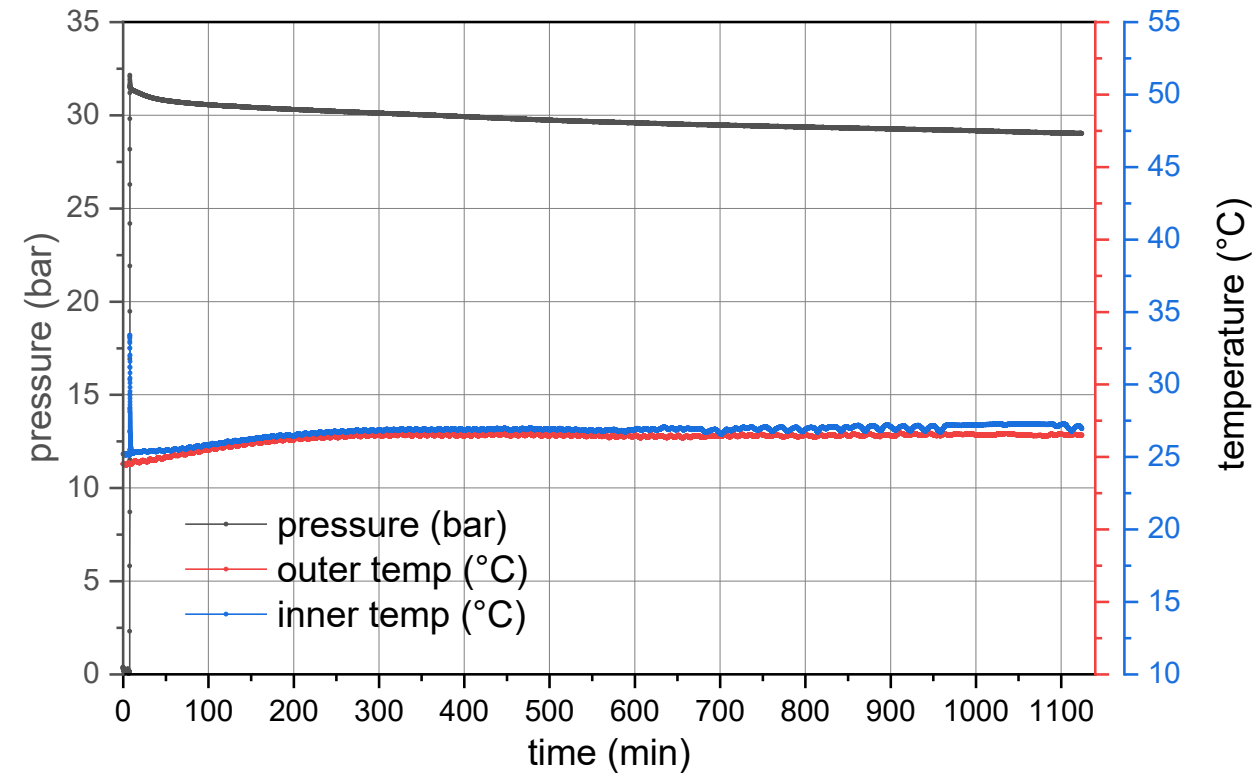
van't Hoff Plot



$y = -3.98x + 14.07$ for **absorption** ($R^2 = 0.99$)
 $\Delta H = -33.1 \text{ kJ mol}^{-1}$
 $\Delta S = -117 \text{ J mol}^{-1}\text{K}^{-1}$

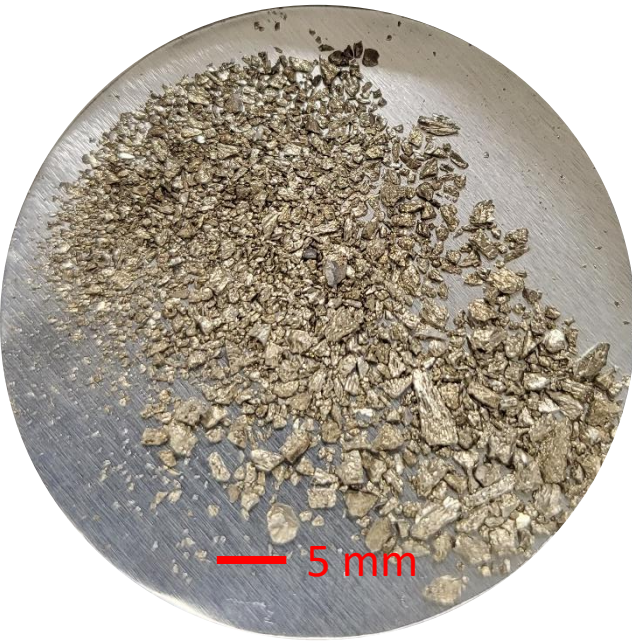
$y = -3.54x + 13.05$ for **desorption** ($R^2 = 0.99$)
 $\Delta H = 29.4 \text{ kJ mol}^{-1}$
 $\Delta S = 109 \text{ J mol}^{-1}\text{K}^{-1}$

III. Toluene Insertion & Catalysis



The Morphology of LaNi_5 Particles after Hydrogenation

0 CYCLE



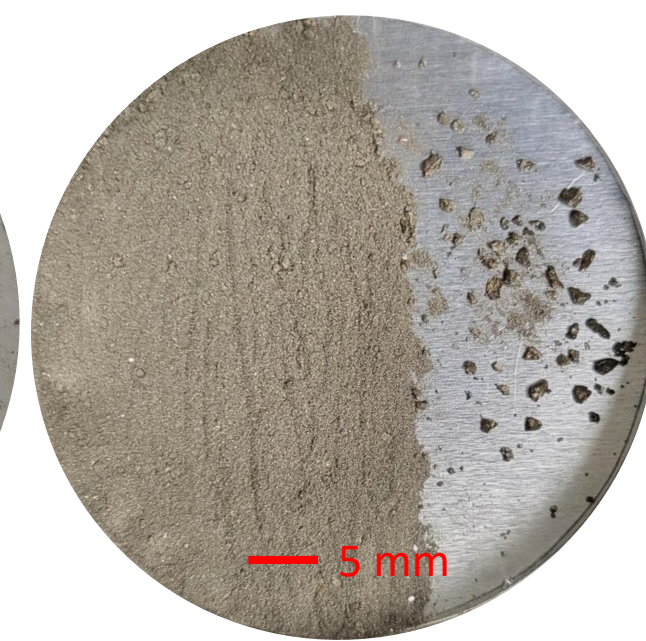
10 CYCLES



20 CYCLES



30 CYCLES

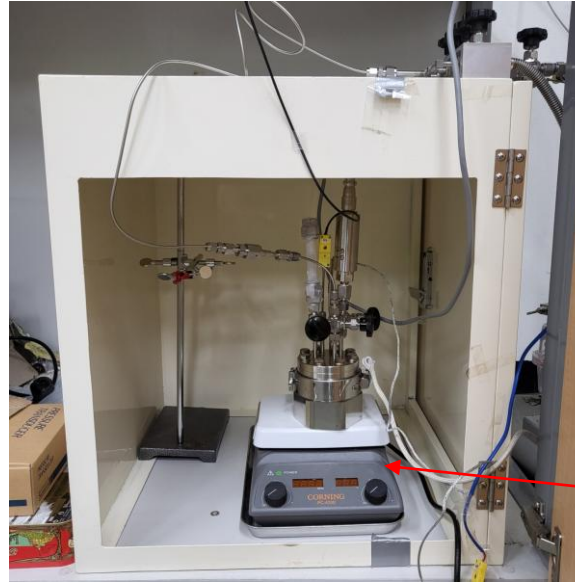


The Experiment Set Up

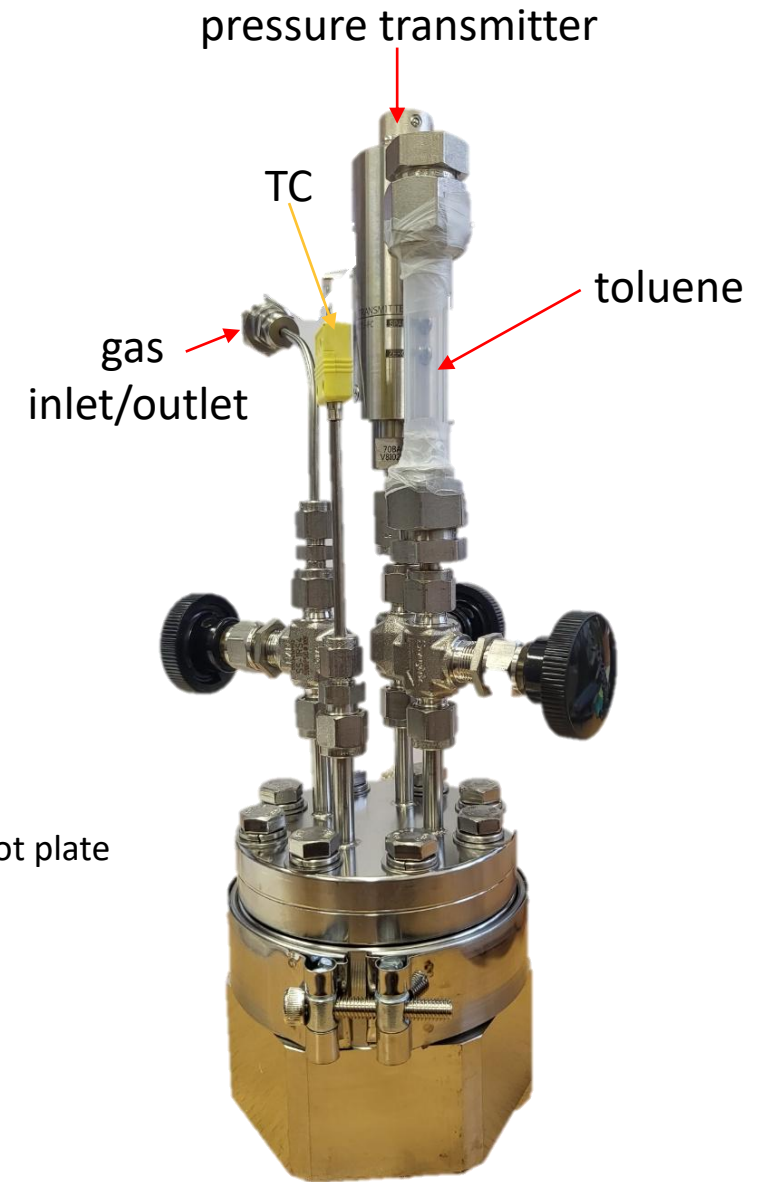


LaNi₅ : 2.0 g

2.5 g of Toluene is inserted inside the glove box to prevent oxygen contamination.



The Experiment Set Up

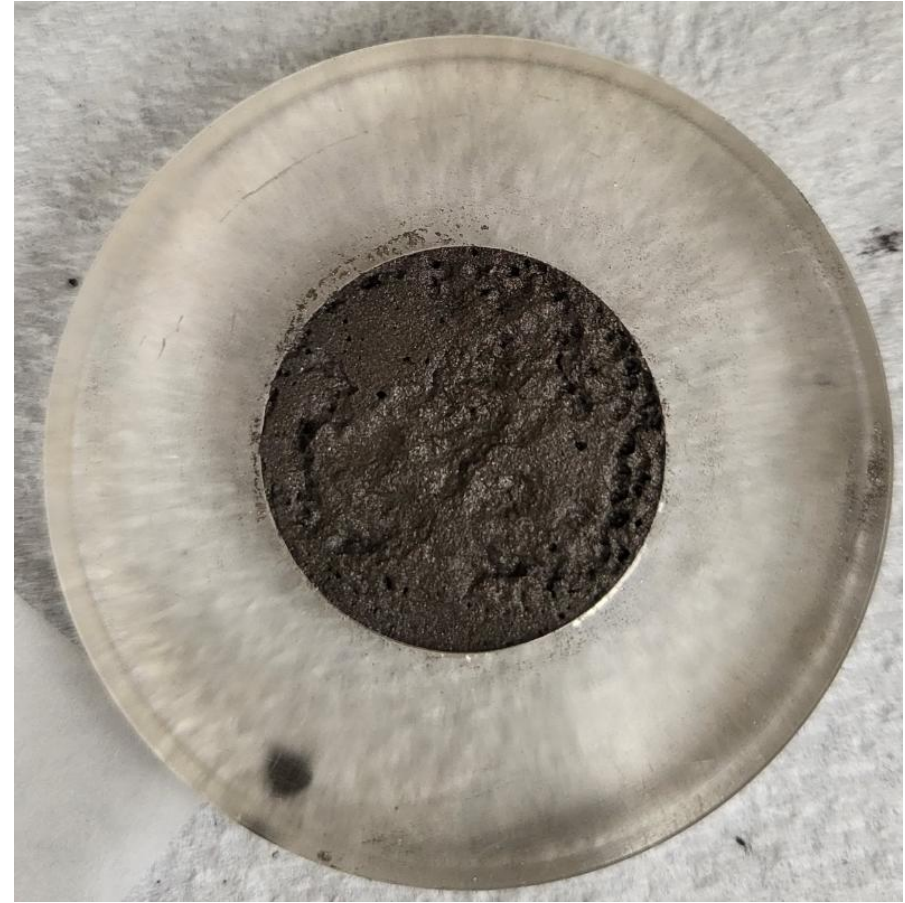


The Reactor

XRD of Toluene Immersed LaNi_5

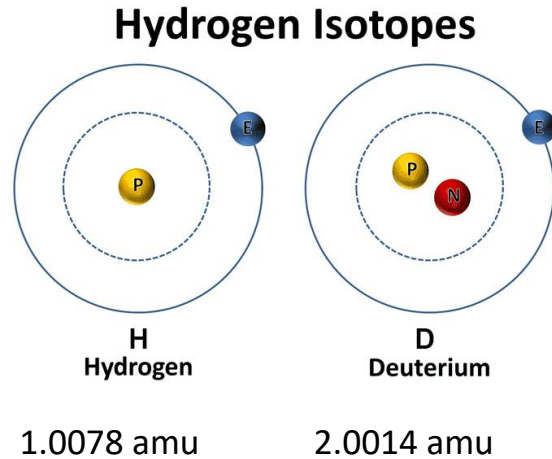


right after the experiment

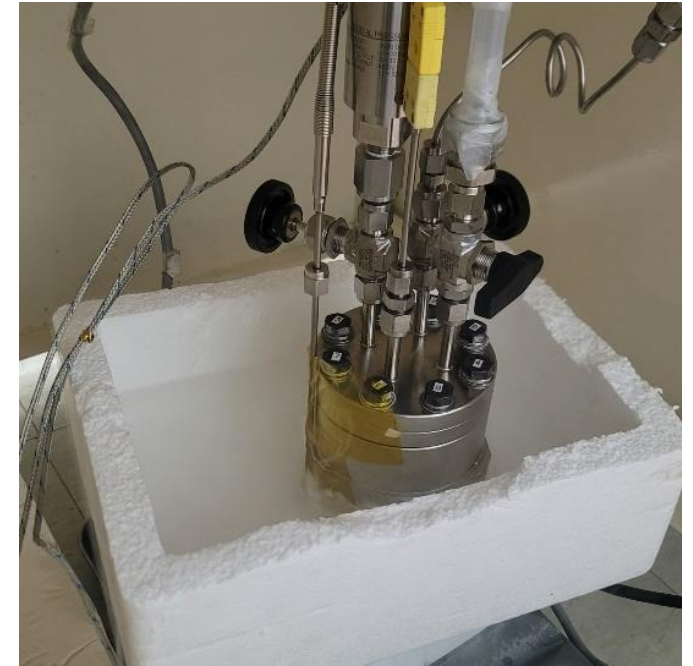
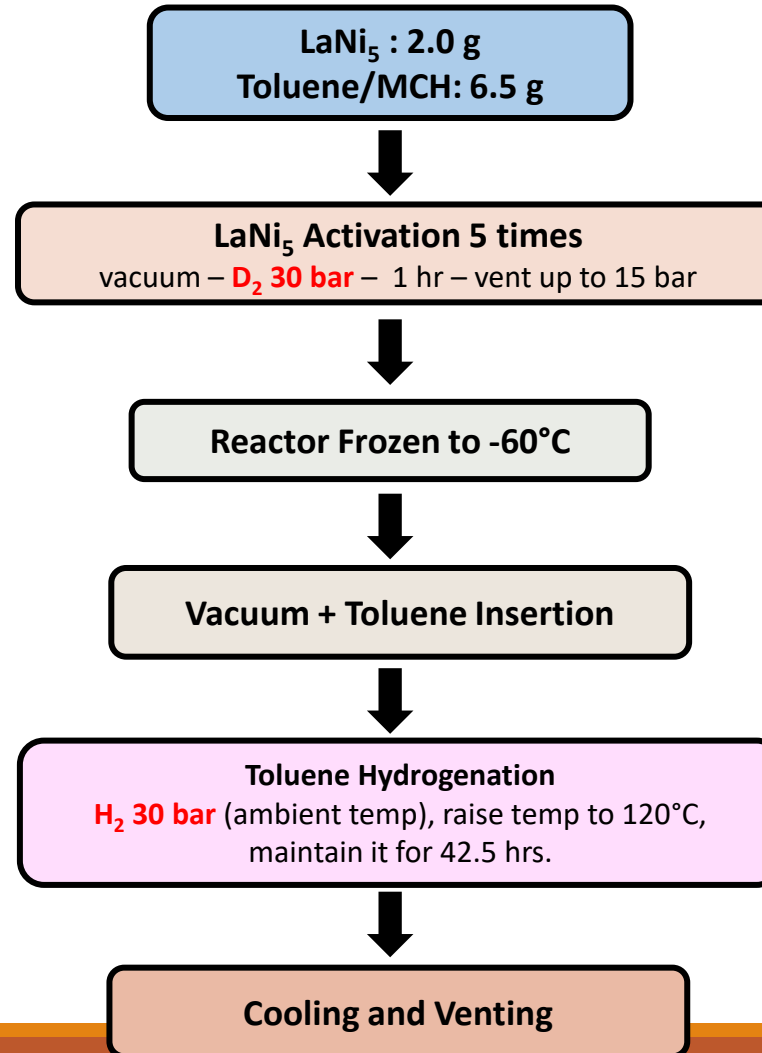


XRD patterns of LaNi_5 immersed in Toluene were obtained

Isotope Labelling Experiment



Procedures



Isotope Labelling Experiment

Journal of
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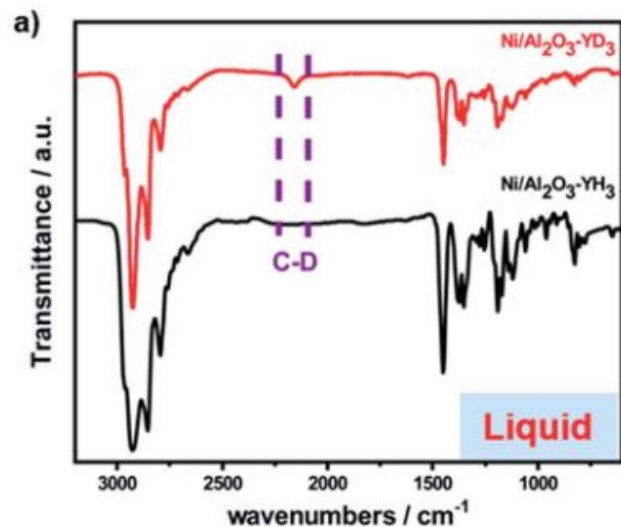
DOI: 10.1039/c9ta05966k

rsc.li/materials-a

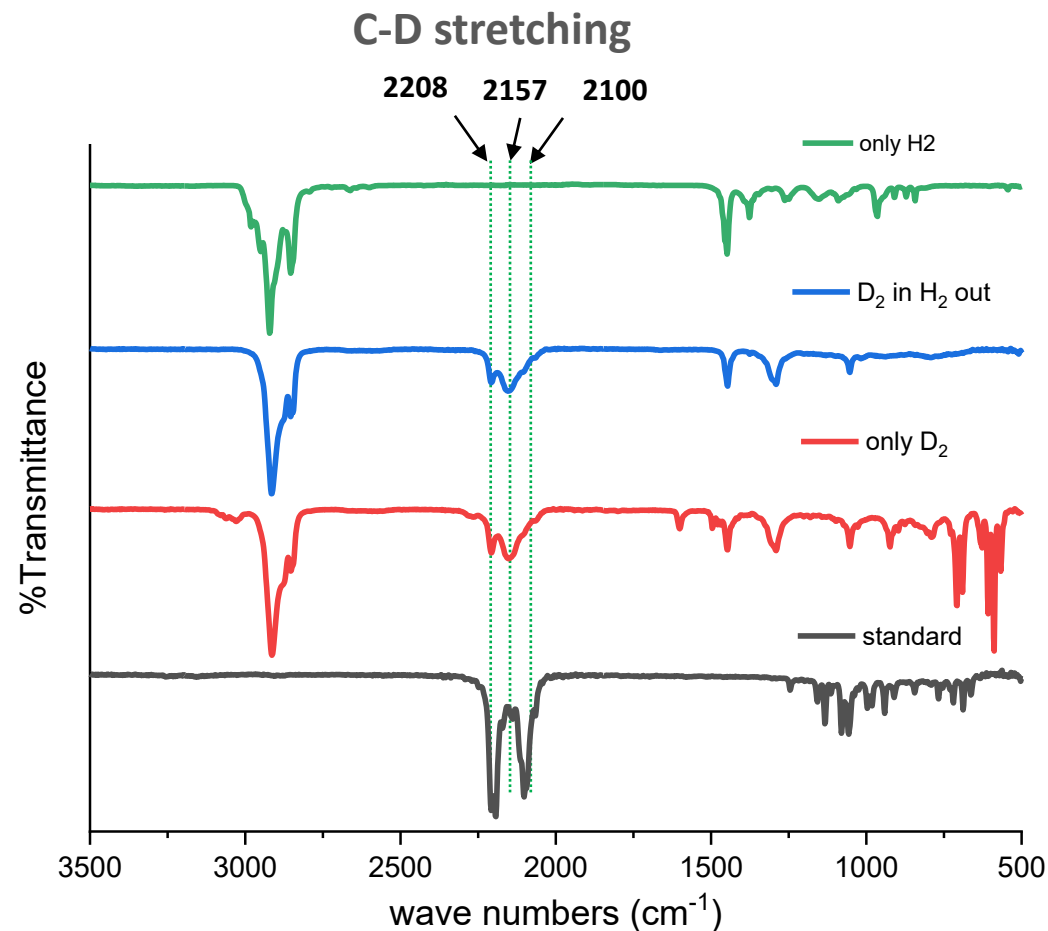
Promoting hydrogen absorption of liquid organic hydrogen carriers by solid metal hydrides†

Yong Wu, Hongen Yu, Yanru Guo, Yuxuan Zhang, Xiaojing Jiang, Bingxue Sun, Kai Fu, Jun Chen, Yue Qi, Jie Zheng[✉] and Xingguo Li[✉]

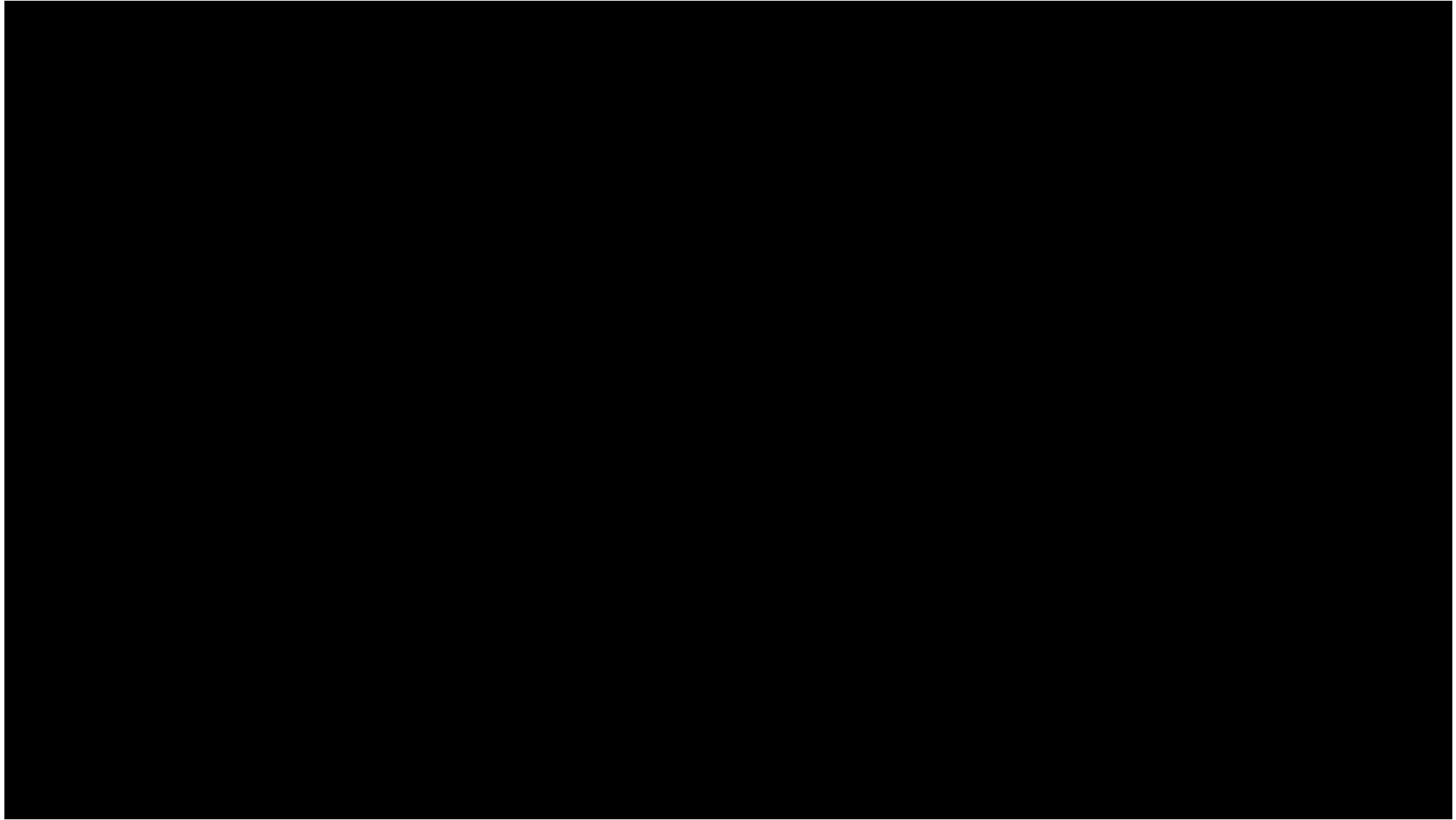
analyzed. In the liquid product (12H-NEC, Fig. S7†), the peak at 2160 cm^{-1} in the FT-IR spectra (Fig. 2a) is the characteristic of C-D stretching, which is absent when YH_3 is used as the additive. Mass spectroscopy indicated that there was no D_2 or HD in



FTIR Spectra of Deuterium Substituted Samples



LaNi₅ Hydrogenation Video



Recent works with similar concept

Hydrogenation and the dehydrogenation of Liquid Organic Hydrogen Carriers (LOHCs)

Nano Energy 80 (2021) 105476

Contents lists available at ScienceDirect

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journal homepage: <http://www.elsevier.com/locate/nanoen>

Full paper

LaNi_{5.5} particles for reversible hydrogen storage in N-ethylcarbazole

Hongen Yu^a, Xue Yang^b, Xiaojing Jiang^a, Yiman Wu^b, Shunpeng Chen^a, Wei Lin^b, Yong Wu^a, Lei Xie^c, Xingguo Li^a, Jie Zheng^{a,d,*}

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<https://doi.org/10.1007/s12598-024-02941-0>

RARE METALS

LETTER



Efficient hydrogen transfer carriers: hydrogenation mechanism of dibenzyltoluene catalyzed by Mg-based metal hydride

Hai-Yu Deng, Li-Jun Jiang*, Shao-Hua Wang*, Wen-Quan Jiang, Yuan-Fang Wu, Xiu-Mei Guo, Shu-Mao Wang, Lei Hao

Ammonia synthesis

Journal of Materials Chemistry A

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AB₅-type intermetallic compounds as catalysts for ammonia synthesis†

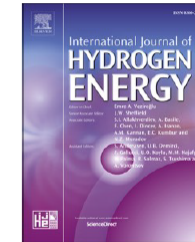
Xi Chen,^a Yichen Duan,^a Jing Wang,^a Xinhai Yuan,^{*a} Lili Liu,^a Yuhui Chen,^a Lijun Fu^a and Yuping Wu^{*ab}



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Dual functionality of LaNi_5 metal hydride as a catalyst for toluene hydrogenation

Sung Ju Han^{a,c}, Safira Ramadhani^{b,d}, Taejun Ha^e , Eun-Young Kim^b, Ju-hyun Baek^a ,
Dakyung Jeong^a, Gaeun Park^a, Jinwoo Kim^a , Young-Su Lee^a , Jae-Hyeok Shim^{a,f},
Young Whan Cho^a, Yongmin Kim^b, Hyangsoo Jeong^{b,*} , Heung Nam Han^{c,**} ,
Jin-Yoo Suh^{a,***} 